



HMG Coatings (South) Ltd
 Faraday Park
 West Portway Ind Est
 Andover
 Hants
 SP10 3SA
Tel: 01264 356296
Fax: 01264 338123

PRODUCT NAME

Wood Stain

Technical Datasheet



PRODUCT DESCRIPTION

A fast drying alcohol based stain offered in a comprehensive range of wood colours. They are quick drying and can be applied by ragging or sprayed direct to bare wood giving a grain highlighting effect. Alternatively they may be blended in any HMG Cellulose / Precat or Acid Catalysed lacquer system to give a "stained lacquer effect system". (Except for wood grain obliteration). Wood Stain can be used on interior woodwork of all types (hard and softwood) and gives excellent interior durability and colour choice.



SPECIAL PROPERTIES

Ease of use
 Rapid drying



MAXIMUM VOC CONTENT (RFU)

0.78kgs/ltr

REGULATIONS / COMPLIANCE

Not Applicable



COLOUR RANGE

Available in a wide range of Stain Colours. Special colours by arrangement.



TECHNICAL INFORMATION

COVERAGE	10-20 square metres per litre
FLASHPOINT	-19°C
TEMP RESISTANCE	120°C
STORAGE	12 months in original sealed containers



CLEANING

Wood surfaces should be flatted well using a fine grade garnet or sandpaper to remove all traces of dirt, grease or staining. Wood Stain must be applied direct to bare wood if the stain is to "strike" the wood effectively. Adhesives and previously applied lacquers or paint systems must be effectively removed.



SURFACE PREPARATION

Please refer to Knowledge Base for details on Surface Preparation.



HEALTH AND SAFETY

Refer to MSDS and tin label prior to use.











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	AEROSOL	COMPLIANT SPRAY GUN		
	MIXING RATIO	RFU	RFU	
	THINNER OPTIONS			
	VISCOSITY		14 - 16 seconds B4 cup	
	SPRAYGUN SETUP		1.2-1.4	
	NO. OF COATS (GUIDE ONLY)	1-2 coats	1-2 coats	
	FLASH OFF	2 mins	2 mins	
	DRYING TIME	Touch dry 2 mins	Touch dry 2 mins	
	RECOATABILITY / OVERCOATING	At any stage	At any stage	
	WET FILM THICKNESS	25 microns	25 microns	
	DRY FILM THICKNESS	1 - 3 microns dependant on colour	1 - 3 microns dependant on colour	

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of HMG's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. For professional use only.